

Simple steps to get the proper fit to any type of binding - coil, comb, or wire.

1. Take the book being bound and lay it flat on a table.
2. Don't compress the pages and measure the thickness of the binding edge.
3. Take the measurement and add 1/8" - that will be the size of your binding element.

Following this guideline, you will always have a proper binding size for your document.

Binding Guide

Nationwide Warehousing for Fast Delivery!

Plastic Comb Binding

Customize with your name or logo!

Comb Diameter Guide

20 lb. bond Sheets

1-10 Sheets 3/16"	11-25 Sheets 1/4"	26-45 Sheets 5/16"	46-65 Sheets 3/8"	66-80 Sheets 7/16"
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81-100 Sheets 1/2"	101-120 Sheets 9/16"	121-145 Sheets 5/8"	146-165 Sheets 3/4"
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166-185 Sheets 7/8"	186-210 Sheets 1"	211-235 Sheets 1-1/8"
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236-260 Sheets 1-1/4"	261-310 Sheets 1-1/2"
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311 Sheets	← 1-3/4" →	360 Sheets
361 Sheets	← 2" →	425 Sheets

Plastic Comb Punching Pattern



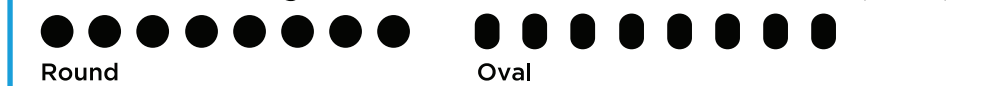
Plastic Coil

Available in almost any color!

Coil Diameter Guide

Approximate Book Thickness	Coil Size	Approx. # of Sheets (20 lb. bond)
4:1 Pitch		
5/32"	6mm	5-35
3/16"	7mm	36-47
1/4"	8mm	48-60
9/32"	9mm	61-70
5/16"	10mm	71-80
3/8"	11mm	81-90
13/32"	12mm	91-100
7/16"	13mm	101-110
15/32"	14mm	111-120
1/2"	15mm	121-130
9/16"	16mm	131-140
5/8"	18mm	141-150
11/16"	20mm	151-160
3/4"	22mm	161-180
13/16"	25mm	181-200
7/8"	28mm	201-210
1"	30mm	211-230
1-1/16"	32mm	231-260
1-1/4"	35mm	261-280
1-3/8"	38mm	281-290
1-1/2"	40mm	291-310
1-9/16"	45mm	311-330
1-3/4"	50mm	331-350

Plastic Coil Punching Pattern (*2.5:1, 3:1, 4:1, 5:1 Pitch & more available upon request.)



Wire Binding

Also available in spools or SnakeSkin™ Wire!

Wire-O Wire Binding Guide

Thickness of bound materials (including covers)	Wire-O®	Approx. # of Sheets (20 lb. bond)
3:1 Pitch		
1/16"	3/16"	30
1/8"	1/4"	45
3/16"	5/16"	60
1/4"	3/8"	75
5/16"	7/16"	90
3/8"	1/2"	105
7/16"	9/16"	120
2:1 Pitch		
1/2"	5/8"	135
5/8"	3/4"	160
3/4"	7/8"	190
7/8"	1"	220
1"	1-1/8"	250
1-1/8"	1-1/4"	280

Wire Punching Pattern (*2:1, 3:1, & more available upon request.)



Available in clear linen, hardcover, linen with window, Eco-cover and Print on Demand versions

Thermal Binding

Cover Size (spine width size)	Approx. Sheet Capacity (using 20lb. paper)
1/16"	up to 15
1/8"	30
1/4"	60
3/8"	90
1/2"	120
5/8"	150
3/4"	180
1"	240
1 1/4"	300
1 1/2"	360
1 3/4"	430
2"	500

Do Not add 1/8" to document measurement using this binding method. You can also confirm size using the thickness gauge on the machine.

Presentation Covers & Index Tabs

Wide Variety of Sizes & Styles

Complete range of custom services including: Imprinting, Hole Punching, Custom Sizing

Call us to get assistance from one of our Product Experts!



800-631-3572
spiralbinding.com